



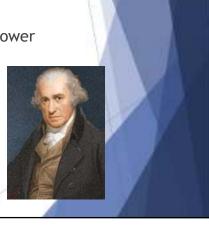
Objectives

- ▶ Define horsepower
- ▶ Define torque
- ► Understand the relationship between horsepower, work, torque and RPM

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James Watt (1736 - 1819)

- ▶ Engineer
- ▶ Inventor of the steam engine
- ► Coined the term horsepower when comparing the power of a steam engine with the power of a draft horse

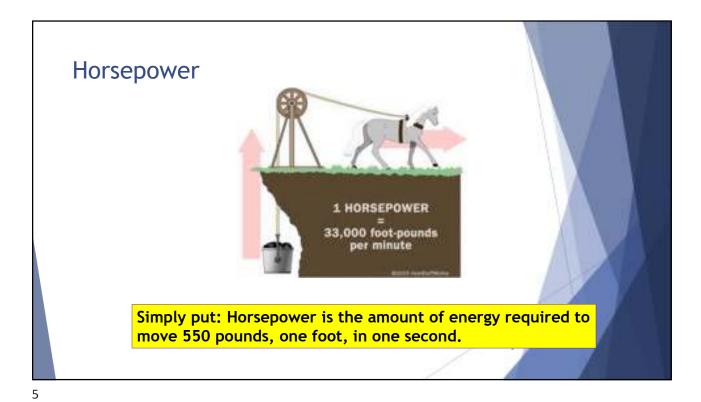


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Horsepower

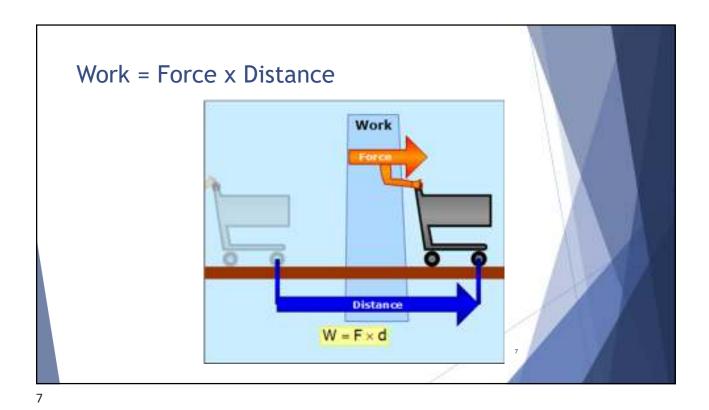
- ▶ Horsepower is a measure of an engine's ability to do work per unit time
- ▶ Watt calculated that an average horse could lift a 550 pounds of coal a distance of one foot in one second
- ► He concluded that a horse could perform work at the rate of 33,000-foot pounds per minute
- ► The unit of time for measuring horsepower is foot-pounds per second

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Defining work?

- ▶ Application of force over a distance
- ➤ You push on a car with 100 lbs. of force and move the car a distance of 30 feet
- ▶ How much work have you done?
- ▶ 100 ft. lbs. force X 30 feet = 3000 ft. lbs. of work



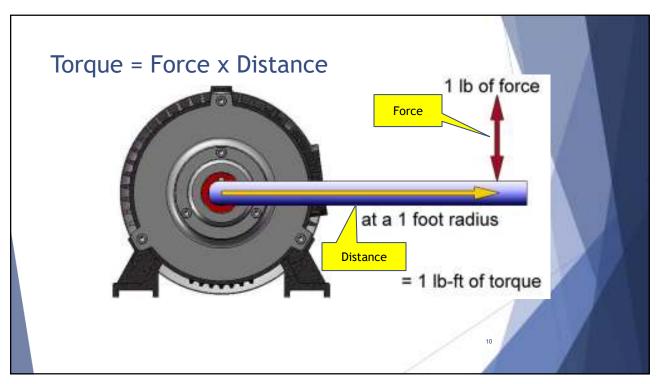
What is Power?

- ► Amount of work an engine can perform within a specific time
- ► Watt calculated that one horse could do 33,000-ft pounds of work per minute
- ▶ 1 horsepower is the ability to perform 550 ft. lbs. of work per second

Torque

- ▶ Its what gets things moving
- ▶ A twisting force applied to an object
- ▶ Measured in foot pounds or Newton meters
- ► Torque is what you feel when accelerating

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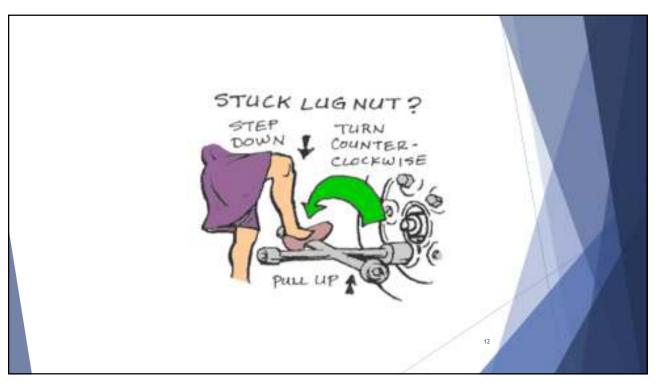


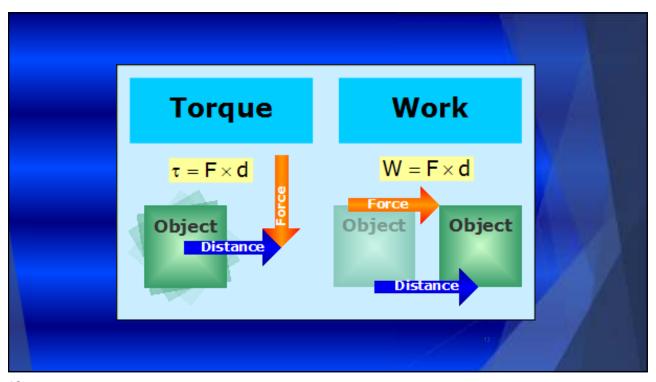
Torque

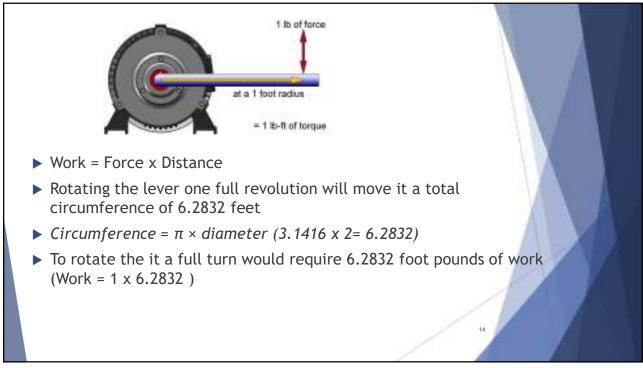
- ▶ Movement or motion is not required for torque to exist
- ► For example, loosening a tight bolt requires the application of torque
- ► A 130 lb. person standing on a lug wrench one foot long, yields 130 foot-pounds of torque applied
- ▶ No work occurs and no power is generated until the lug nut moves, but torque is applied.

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Torque

- ▶ The lug bolt loosens and starts to turn
- ▶ 87.5 pounds of force is needed to keep the wrench turning
- ► For every revolution of the wrench, she is applying 87.5-pounds of force over a distance of 6.28 feet

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Torque = Distance X Force

- ► A distance of 6.28 feet multiplied by a force of 87.5 ft lbs of force = 550 ft lbs of work
- ▶ If she can could turn the lug wrench one full revolution persecond she would be doing 550 ft-lb of work per-second
- ▶ That would be applying one horsepower to rotate the wrench

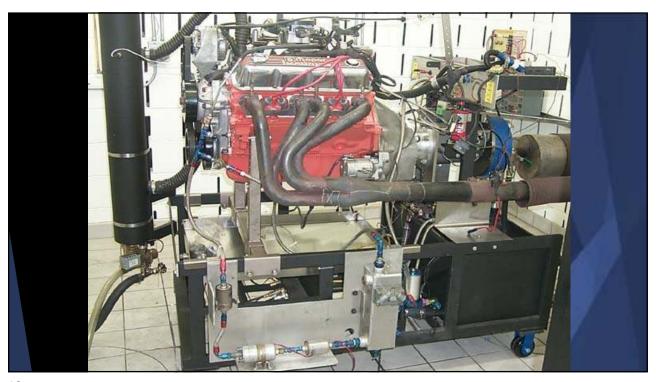
Horsepower Torque Relationship

- ▶ Engine torque is created on the power stroke
- ▶ HP is directly proportional to torque and RPM
- ▶ Horsepower cannot be measured
- ► Horsepower can be calculated when you know the torque at a specific RPM

Horsepower Torque Relationship

- ▶ There's not a machine in existence that measures horsepower
- ▶ It is a man-made number calculated from the torque and RPM of the engine
- ▶ The measure of an engine's performance is torque
- ► Horsepower is calculated by multiplying the torque by the RPMs and dividing by a constant of 5250

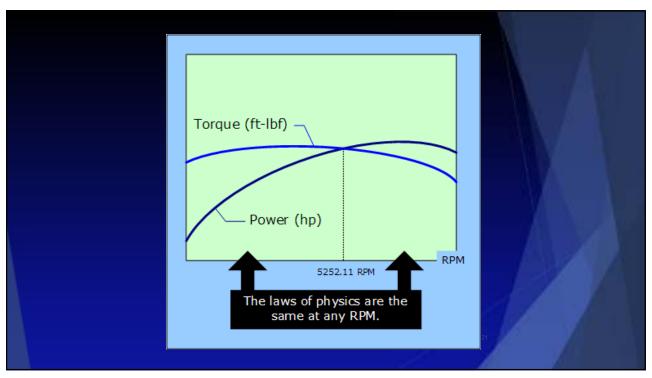
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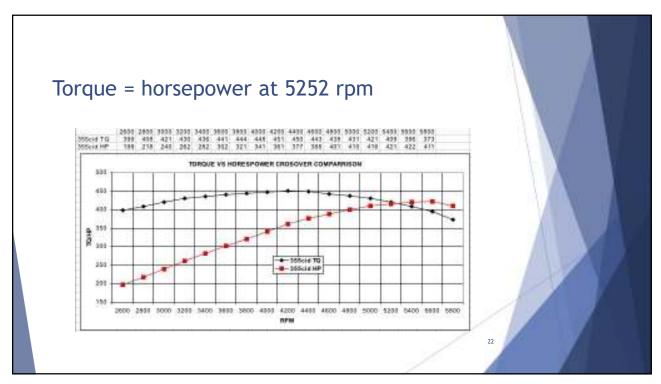


Horsepower = Torque \times RPM / 5252

- ► Horsepower is a measurement of Torque at a certain RPM
- ▶ 1 Horsepower = 33,000 ft. lbs. of work per minute
- ➤ To rotate a 1-foot lever, 1 revolution with 1 ft. lb. of force required 6.2832 ft. lbs. torque
- **▶** 33,000 / 6.2832 = 5252.11
- ▶ 1 ft. pound of torque, rotating at 5252 rpm = 1 horsepower
- ▶ 5252 is a constant

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Horsepower Peak & Torque Peak

- ► Torque decreases at high RPM because the cylinders don't have enough time to completely fill air
- ► Peak torque is determined by the engine ability fill the cylinders with air at high RPM (Volumetric Efficiency)

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Horsepower Peak & Torque Peak

- ▶ When the torque peak starts to drop, it is not enough to offset the increasing RPM, so the horsepower continues to increase
- ▶ When the decrease in torque overcomes the increasing RPM, horsepower will start to decrease
- Horsepower peak will always occur after the torque peak because horsepower is what keeps things moving

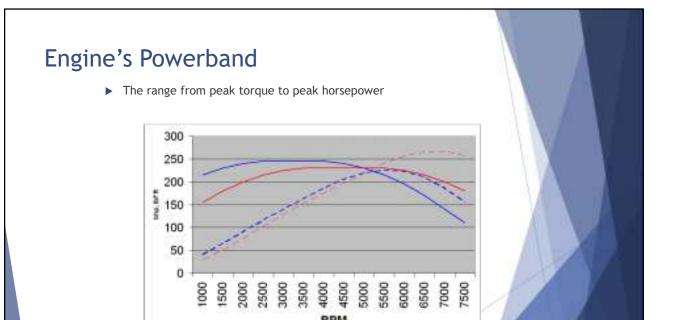
Horsepower Peak & Torque Peak

- ▶ Below 5252 RPMs an engine's torque will always be higher than its horsepower.
- ▶ Above 5252 RPMs an engine's horsepower will always be higher than its torque.
- ▶ At 5252 RPMs the horsepower and torque will be exactly the same.

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Where is the Shift Redline? Peak Tq 5000 RPM 6500 RPM 1000 RPM 10



Horsepower ("flexible" engine)

Horsepower ("peaky" engine)

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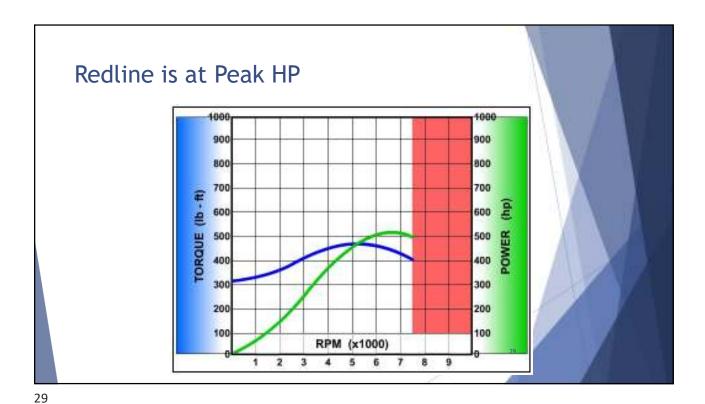
Gears

► Gearing is extremely important because it controls RPM and therefore horsepower.

Torque ("fexble" engine)

Torque ('peaky' engine)

► Gears magnify torque — hence quicker acceleration is available in first gear.



Horsepower Terms

- ▶ Brake or Net Horsepower (BHP) is measured at the crankshaft, before power losses
- ► Effective or wheel horsepower (WHP) is the actual power measured at the wheels.
- ▶ BHP is about 15% to 25% higher than WHP.
- ▶ Remember:
 - ▶ Horsepower is what your read about.
 - ▶ Torque is what you feel when accelerating.

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